

Toce Razor Tip Full Exhaust Installation Guide – 2024 Kawasaki ZX-6R

This guide provides step-by-step instructions for installing a Toce Razor Tip Full Exhaust on a 2009-2025 Kawasaki ZX-6R.

1. Tools & Prep

Securely support the bike on a paddock stand.

You'll need:

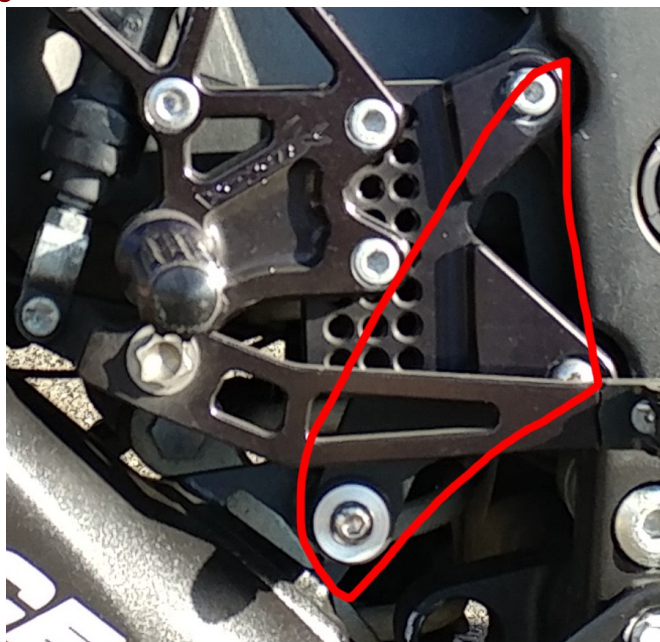
- Socket set & torque wrench
- Ratchet and extensions
- Allen keys
- Torque specs per Kawasaki manual

2. Remove OEM Exhaust

With the engine cool, remove:

- OEM muffler
- Mid-pipe or expansion chamber (if full system)
- OEM hanger bracket and rear footpeg bracket (if required)

3. Install Provided Mounting Bracket



Attach the Toce-supplied triangular bracket to the rear subframe using supplied bolts and spacers. It mounts behind the rearset in the example listed above.

Align bracket holes with the muffler's mounting tab.

Without this bracket, installation will not work.

4. Install Headers / Mid-Pipe (If Full System)

Secure these components with new gaskets.

Evenly tighten bolts to modest torque, stepping up to final spec to avoid leaks. Each header is numbered. The orientation of them is 4-3-2-1

4 IS THE BRAKE SIDE, 1 IS THE CLUTCH SIDE

5. Position and Secure Muffler

Slide muffler onto mid-pipe or header outlet.

Loosely secure clamp to allow movement.

Align muffler with bracket, finger-tighten mounting bolt(s).

Once aligned, torque clamp and mounting bolts to spec, then apply springs and adjust.

6. Servo & ECU Considerations

If the exhaust valve servo is removed, install a Servo Buddy to prevent a check engine light.

Consider a tune or ECU flash for optimal performance which will eliminate the need for a servo buddy.

7. Final Check & Break-in

Start the engine and inspect for leaks or rattles.

Warm up, recheck fasteners, and take a short test ride.

Re-tighten bolts after the first ride.

Pro Tips

- Re-tighten bolts after the first ride.
- Use the optional Toce decibel killer to reduce volume if desired.